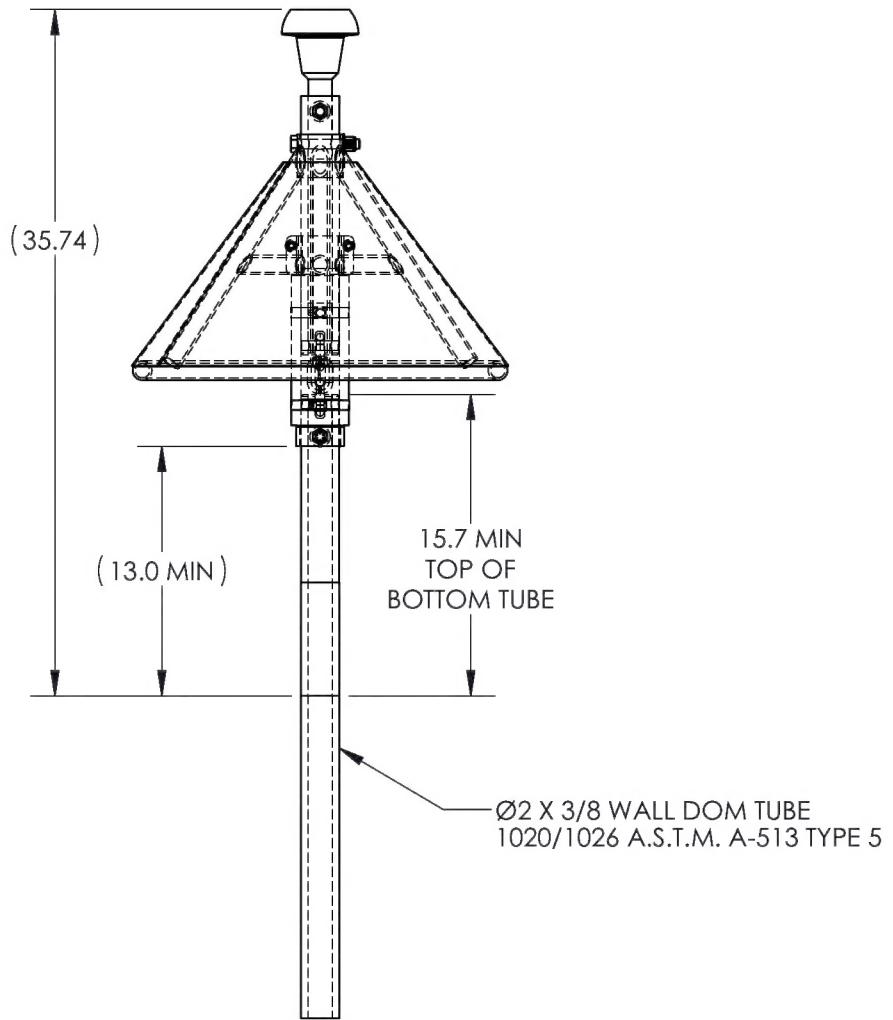


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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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DISASSEMBLY

1. REMOVE BOLT AND NUT FROM METAL SLEEVE.
2. LOOSEN HOSE CLAMPS, SLIDE RUBBER SLEEVE DOWN TO EXPOSE DOWEL PIN.
3. REMOVE DOWEL PIN.

ASSEMBLY

1. REVERSE OF ASSEMBLY, TIGHTEN HOSE CLAMPS LAST.

-75

PUCK ASSEMBLY

MAX CAPACITY: 6600 LBS.
WEIGHT: 55 LBS.
SECURE PUCK ASSEMBLY TO FRAME
TWO POSSIBLE OPTIONS ARE:
1. WELD BASE PLATE TO TUBE END TO BOLT OR,
2. WELD TUBE DIRECTLY TO FRAME.

DART AEROSPACE	
TITLE VERTICAL CAPTURE TRANSPORT	
DWG NO.	VCT-5-75
MAT'L	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE	1:10
DATE	8/6/2014
SHEET 1 OF 1	